

EXPERIMENTAL STUDIES ON STEEL FIBRE REINFORCED CONCRETE WITH MARBLE DUST AS PARTIAL REPLACEMENT OF CEMENT

V.SURESH¹, BOCHU RANI² MADAVI JYOTHI³ CH MAMATHA⁴ CHIKRAM MAMATHA⁵

¹Assistant Professor Department of Civil Engineering, Anu Bose Institute of Technology, K.S.P.Road, Paloncha, Khammam Dist, 507115

^{2,3,4,5}Scholar, Department of civil engineering, Anu Bose Institute of Technology, K.S.P.Road, Paloncha, Khammam Dist, 507115

ABSTRACT- Self-compacting concrete is the profoundly stream successful, non-isolating stable that may unfold into spot, fill formwork, and epitomize even the most clogged fortification by strategies for its own weight, with almost no vibration. It conveys those alluring blessings while retaining up or upgrading all of fashionable mechanical and durability traits of cement. Acclimations to standard combo plans and the usage of extremely good plasticizers make this solid that can meet circulate execution requirements. Oneself compacting cement is ideal to be utilized for throwing intensely fortified areas or be placed in which there may be no entrance to vibrators for compaction and in complex states of formwork which may someday or any other be hard to forged, giving a far higher surface than normal cement. Self-compacting concrete, likewise alluded to as self-merging cement, can flow and solidify below its personal weight and is deaerated totally at the same time as streaming in the formwork. It is firm sufficient to fill the spaces of nearly any size and shape without isolation or demise. This makes SCC mainly precious any area placing is troublesome, for instance, in vigorously bolstered stable individuals or in confused paintings shapes.

This examination intends to pay attention at the chance of using Marble residue and metal fibers in self compacting concrete (SCC) for M30 Grade organized using added materials of outstanding plasticizer and thickness altering professional. The new and solidified homes in SCC (M30) are tested in research middle exams through supplanting bond by means of making use of metal fiber of zero.2% with the aid of weight of cement and marble dirt with changing degree of zero%, 10%, 20%, 30% and forty%.

Key words: Self-compacting concrete, top notch plasticizers, closely-reinforced concrete, metal fibres, marble dust.

1. INTRODUCTION

Development of self-compacting concrete (SCC) is an alluring accomplishment within the development enterprise that lets in you to defeat problems associated with solid set up cement. Self compacting cement is not prompted with the aid of way of the aptitudes of employees, the form and degree of fortifying bars or the sport plan of a shape and, because of its excessive-smoothness and protection from isolation it thoroughly may be siphoned longer separations (Bartos, 2000). The concept of self-compacting cement became proposed in 1986 by means of manner of educator Hajime Okamura (1997), but the model became first created in 1988 in Japan, via teacher Ozawa (1989) on the college of Tokyo. Self-compacting cement have become created round then to enhance the durability of sturdy systems. From that point ahead, unique examinations have been accomplished and SCC has been utilized in sensible systems in Japan, for the maximum part by way of large improvement businesses. Examinations for building up an cheaper mixture plan method and self-compactability attempting out techniques have been finished from the attitude of making it a contemporary cement.

Self compacting concrete

Self-combining concrete or self-compacting concrete (generally shortened to SCC) is a sturdy combination which has a low yield strain, excessive deformability, remarkable isolation opposition (avoids detachment of debris inside the combination), and slight consistency (vital to assure uniform suspension of sturdy particles in the course of transportation, situation (with out outer compaction), and from there on until the sturdy units). SCC may be applied for throwing intensely bolstered areas, locations wherein there may be no the front to vibrators for compaction

and in complex states of formwork which may additionally moreover some manner or every other be hard to forged, giving a much unequalled ground than everyday cement.

Strength of concrete

Nature of bond is its insurance from wreck beneath the enthusiasm of different sorts of forces. It may be degree in assortment of ways, for instance, acceptable in stress, palatable in pressure, five star in shear or remarkable in flexure.

Durability of concrete

The ability of bond to face up to the conditions for which it is purposeful without disintegrating for an inside and out stretch of years is alluded to as vitality.

2. LITERATURE REVIEW

K. Sathish Raja1 Dinesh A2, This examination for the most component offices around oneself compacting solid that is set up by method for especially replacing cement with mechanical symptoms. From this it is surmised that the mechanical waste items might be reasonably used as a substitution texture in self compacting concrete. It is in like manner understood that various articles proposes various houses at the fresh and hardened nation

Hale et al., (2000) Inquired about the impacts of the bond superseding with 25% with the guide of the utilization of mass effect radiator slag on new and set stable houses. In this manner, compressive qualities were advanced with the guide of cycle 25 percent at 28 days while appeared differently in relation to conventional Portland bond mixes. The usage of 25 percent impact radiator slag instigated minor to direct diminishes in stoop and decently lower air substance even as stood out from ordinary mixes.

3. MATERIALS AND METHODS

Cement

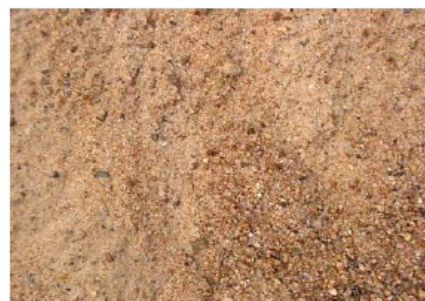
Normal Portland bond of fifty three grade from the close by market got applied and went after for real and engineered houses in step with Seems to be: 4031 – 1988 and found to adjust stand-out conclusions as indicated by May be: 12269-1987



OPC 53 Grade cement

Fine aggregates

In the present test top notch absolute is typical sand from close by market is used. The physical properties of good complete like unequivocal gravity, mass thickness, degree and fineness modulus are endeavored as per Seems to be :2386.



Fine aggregates

Coarse aggregate

The squashed coarse aggregate of 12. Five mm most noteworthy size balanced got from the close by crushing plant, Robo silicon, keesera gutta; Hyderabad is used in the blessing assessment. The real homes of coarse by and large like explicit gravity, mass thickness, certificate and fineness modulus are endeavored according to IS ; 2386.



Coarse aggregates

Marble Dust

Marble buildup must be white in concealing and must be essentially air dried of all clamminess content material. The Marble buildup powder was amassed from the provincially reachable gathering unit in Hyderabad, Telangana, India. Express gravity of marble buildup powder is two.64 and water absorption is zero.Ninety seven%. It changed into sieved with the guide of IS-ninety micron sifter sooner than blending in bond.



Marble dust

Steel fibres

Plain concrete has a low flexibility, limited pliability and little protection from component. Inward little scale breaks are typically present inside the vigorous and its terrible rigidity is an immediate final product of the increase of such downsized scale parts, at extreme alarming fragile separate of the solid.

Superplasticizer

The super plasticizer used in strong mix makes it especially valuable for extra time with much lesser water sum.

MIX Design of M30 Grade Concrete

Following table shows the mix design of M30 Grade Concrete

| W | Cement | Fine aggregates | Coarse aggregates |
|------|--------|-----------------|-------------------|
| 186 | 440 | 472 | 611.11 |
| 0.42 | 1 | 1.07 | 1.38 |

4. EXPERIMENTAL INVESTIGATION

CASTING OF Specimens

Throwing of 3D shapes, chambers and crystals as cultivated for M30 grade self compacting concrete, the mix degree is for which we are tossing 3D squares for self compacting concrete, with the inadequate substitution of bond.

Curing

The shape, chamber, and crystal examples had been treatment plans for the particular restoring time three days, 14 days and 28 days relieving.



Casting of cubes



Cylinder specimen



Prism specimen

Compressive strength

Models have been determined to the bearing surface of CTM, of limit 200T without eccentrics and a

uniform charge of stacking connected till the mistake of the square.

Split tensile strength

This investigate become driven reliable with IS516-1959. The assemblies of standard length 150mmx300mm were applied discover the fine of bond. Models are set at the bearing floor of CTM, of confinement 200T

Flexural strength of concrete

Flexural check surveys the weight of bond in an indirect manner. It tests the capacity of unreinforced solid column or chomp to oppose dissatisfaction in bending.

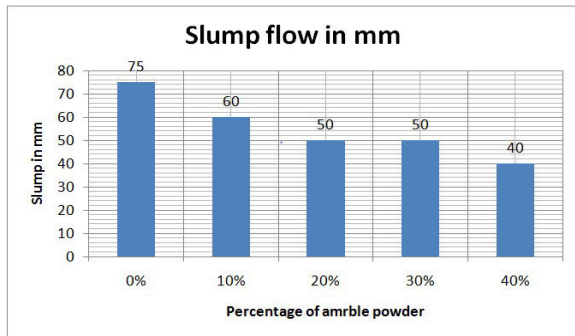
Durability of concrete

Toughness is portrayed as the limit of concrete to contradict suffering side interest, invention ambush and scratched area while holding up its best building homes.

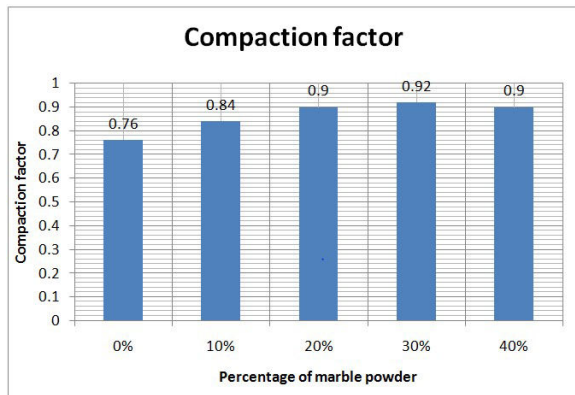
Percentage loss of weight due to sulphate atck
 Percentage loss of compressive strengthdue to sulphate atck

Results and analysis

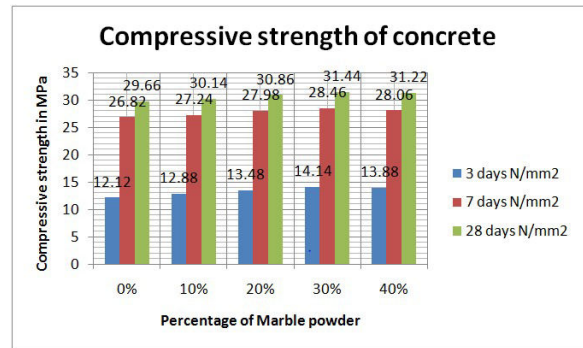
Slump Cone test



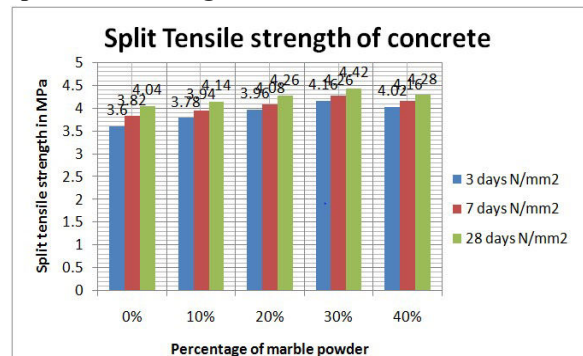
Compaction factor test



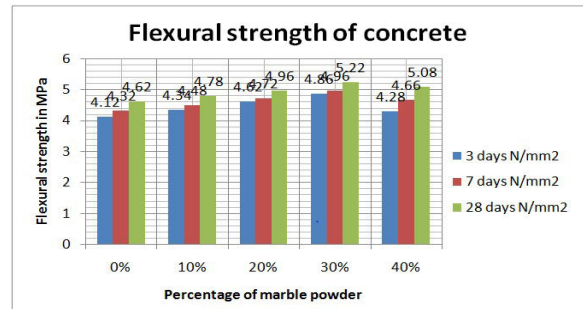
Compressive strength of concrete



Split tensile strength of concrete



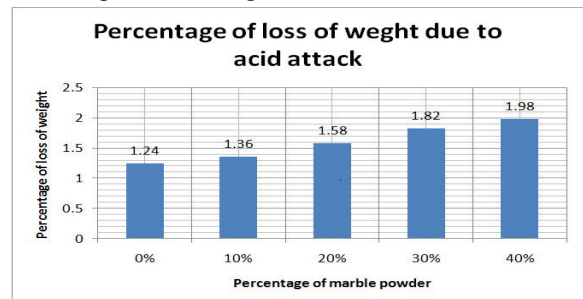
Flexural strength of concrete



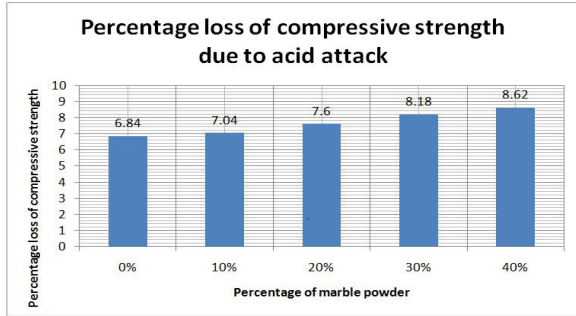
Durability of concrete

Acid attack (Nacl)

Percentage loss of weight due to acid attack

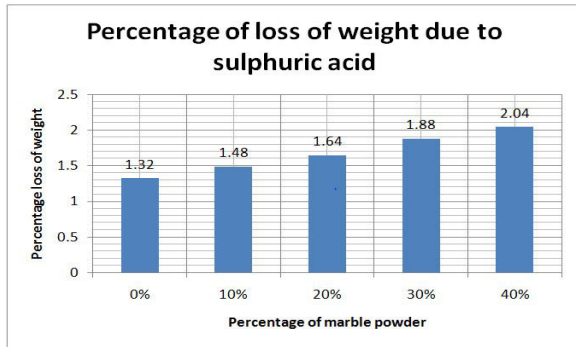


Percentage loss of compressive strength due to acid attack

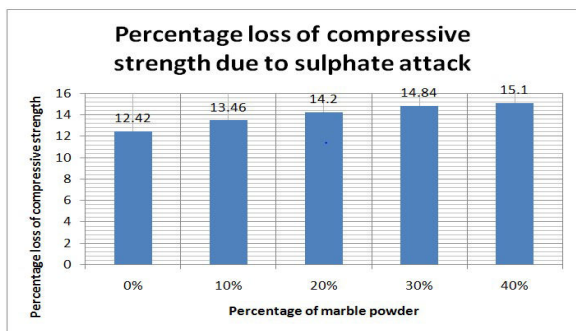


Sulphate attack

Percentage loss of weight due to sulphate attack



Percentage loss of compressive strength due to sulphate attack



5. CONCLUSIONS

1) Self-compacting cement can be gotten in this sort of manner, via consisting of compound and mineral admixtures, so its element ductile and compressive qualities are higher than the ones of traditional vibrated concrete.

2)The stoop flow is an incentive for the SCC via utilising marble powder diminishes with increasing the fee.

3)The compaction issue for the SCC with the aid of making use of marble powder Increases with increasing the charge.

The best estimation of compressive nice, break up rigidity and flexural exceptional of SCC became visible at 30% of marble powder. The estimation of characteristics increments with increment inside the degree of marble powder up to 30%.

4) In expansion, self-compacting cement has two most important options. One identifies with the improvement time, which inside the full-size majority of the instances is shorter than when standard cement is utilized, due to the manner that no time is squandered with the compaction through vibration.

5)The second desired role is diagnosed with the setting. For some thing length of time that SCC does not require compaction, it very well may be regarded as ecologically inviting, in such a case that no vibration is hooked up no clamor is made.

6)Due to effect of corrosive and sulfate on cement by using making use of marble dirt the estimation of rate lack of weight, and charge loss of compressive exceptional increments.

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